BOARD LEVEL PRODUCTS

DESCRIPTION

ICS's 4819A GPIB<->Modbus Interface is an IEEE 488.2/GPIB to Serial Interface that easily adapts Modbus slave devices to the GPIB or HP-IB bus. The 4819A lets the user send simple read-write messages on the GPIB bus to control and query slave Modbus devices. The 4819A does all of the Modbus packet formatting and handles the response packets. The 4819A also provides all of the required IEEE-488.2 functions and an expanded IEEE-488.2 Status Reporting Structure to report Modbus communication errors. The 4819A

firmware has an expanded Modbus command set and now includes 32-bit floating point commands so it can control newer temperature controllers. The 4819A is fully backward compatible with the earlier 4819 board.

Typical applications are adding a GPIB control to a temperature chamber or to a system that has a Modbus RTU interface.

Installation

The 4819A is a small PC board that is designed to be mounted directly to the rear panel of the host device. It has two connectors that protrude through the rear panel. The GPIB connector provides user with the GPIB</br>
->Modbus protocol conversion. The RS-232 connector provides the user with a direct connection to the Modbus device's RS-232 signals. An on-card regulator lets the 4819A run on regulated 5 Vdc power or from unregulated 6 to 12 Vdc power.

Dual Data Paths

Figure 1 shows the 4819A's dual data paths. GPIB messages addressed to the 4819A are converted into serial packets and ORed with the external serial input to make the RS-232 serial signal to the Modbus device. Responses from

the Modbus device go to both the external panel serial port (J2) and to the GPIB's serial input buffer. If the GPIB interface is being used, response data from the Modbus device is outputted on the GPIB bus when the 4819A is next addressed to talk. The 4819A's external serial port provides a direct, full-duplex serial connection to the Modbus device.



4819A Showing Rear Panel Connectors

Operation

The user sends GPIB commands to the 4819A that sets the Modbus device address, specifies the device register to be read or written and the data value. The 4819A converts these commands into the Modbus RTU packet format, adds the CRC checksum and transmits the messages to the Modbus device. Received packets are checked and any query response data is outputted to the GPIB bus when the 4819A is next addressed to talk. Modbus communication faults, exception messages and other errors are reported to the user through a Modbus Error Register in the 4819A's Status Structure. The 4819A can be set to generate an SRO when a Modbus error occurs.

Application Note, AB48-25 describes how to use the 4819A to control a Modbus device and includes an example Visual Basic control program.

The External Serial Port can be used for a direct serial connection to the Modbus device or to monitor the serial messages from the Modbus device.

4819A

OEM GPIB<->RS-232 MODBUS INTERFACE

- Converts simple ASCII commands into Modbus RTU messages.
 Relieves user from having to generate and check RTU packets.
- Expanded Modbus RTU
 Command Set now includes
 Floating Point commands.
 Controls a wider range of
 Modbus devices.
- Provides GPIB-to-RS-232 and RS-232-to-RS-232 data paths to Modbus device.
 Use GPIB or RS-232 to control the Modbus device.
- IEEE-488.2 Compliant. *Meets latest GPIB Standards*.
- Saves GPIB address, serial settings and user IDN message in nonvolatile memory. Personalize the 4819 as part of your system.
- Mounts directly to host chassis's rear panel.
 Easy installation eliminates extra cables and reduces cost.
- Operates on 5 to 15 Volts. Runs on any power supply.



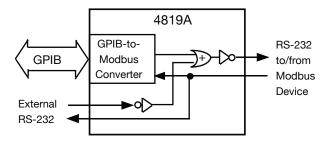


Figure 1 4819A Data Paths



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Configuring

The 4819A's serial configuration, IDN message and GPIB address can be set or queried from the GPIB bus with SCPI commands. There are no jumpers or switches to set. The OEM user can enter his own IDN message to personalize the 4819A as part of the end product. All configuration settings are saved in a Flash memory and are automatically recalled when the 4819A is powered-on or reset. All of the settings, except for the GPIB Address, can be locked so they cannot be accidentally changed by the end-user.

4819A Status Reporting Structure

The 4819A has an expanded IEEE-488.2 Status Reporting Structure that includes a Modbus Error Register. Bit 6 of the ESR Register is set whenever anything is saved in the Modbus Error Register. The user can enable SRQ generation by setting the corresponding bits in the ESE, Operational Enable and SRE enable registers so that a true condition will generate a Service Request and assert the SRQ line. When the appropriate enable bits are set, any Modbus error will set the summary ESR bit in the Status Byte and generate an SRQ. The user can then query the Status Byte and the ESR register to learn the source of the SRQ and read the Modbus Error Register. For more information about the IEEE-488.2 Status Structure, refer to Application Bulletin AB48-11.

Diagnostic LEDs

The 4819A has six diagnostic LEDs that show its status. At power turn-on, the 4819A performs a selftest and then blinks its GPIB address before turning on the RDY LED. Any selftest errors are shown by a blinking LED pattern. The LSTN and TALK LEDs light when the 4819A is addressed to Listen or Talk. The ERR LED lights when the 4819A receives a bad GPIB command or detects a Modbus error or timeout.

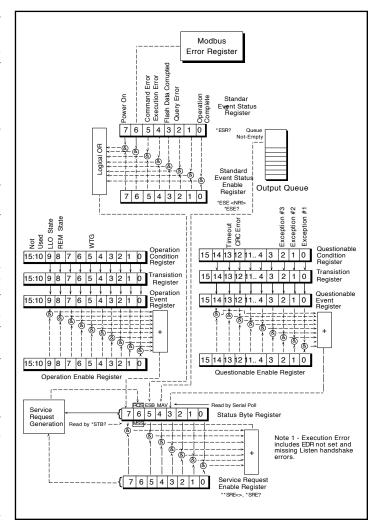


Figure 3 4819A Status Reporting Structure

Temperature Chamber Application - The 4819A automatically responds to all IEEE-488.2 queries and common commands addressed to the chamber. GPIB commands that read from and write data to registers in the Modbus Controller are converted into RTU packets and transmitted to the Modbus Controller. The 4819A handles all of the packet conversion, CRC generation and packet error checking functions. Responses from the Modbus Controller are buffered and outputted to the GPIB controller when the 4819A is next addressed to talk. Any Modbus errors are saved in the Modbus Error Register so they can be read by the GPIB Controller.

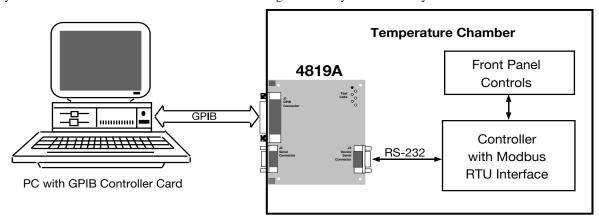


Figure 2 4819A Used in a Temperature Chamber Application

TABLE 1 MODBUS COMMANDS

Syntax	Modbus Code	Meaning		
C addr	-	Modbus Address Command. Sets Modbus slave device address for subsequent commands. Value for <i>address</i> is 1 to 255. Default is 1.		
RC[?] reg, ncoils	0x01	Read Coils Command. Reads coils from register <i>reg</i> . Values for <i>reg</i> are 0 to 32767. Values for <i>ncoil</i> are 1 to 2000. Responses are returned as a bit packed value.		
RI[?] reg, numip	0x02	Read Discrete Inputs Command. Reads discrete inputs from register <i>reg</i> . Values for <i>reg</i> are 0 to 32767. Values for <i>numip</i> are 1 to 2000. Responses are returned as a bit packed value.		
R[?] reg, num 0x03		Read Register Command. Reads one or multiple Modbus device registers. User specifies starting register <i>reg</i> and number of registers to be read <i>num</i> . Values for <i>reg</i> are 0 to 32767. Values for <i>num</i> are 1 to 64. Responses are returned as 16-bit decimal or HEX values separated by commas.		
		R? 0,1 reads Watlow Model Number. Response is 5270 for Watlow Model F4		
		R? 0,3 reads three successive registers. Response is 5270,0,123 for the Watlow F4 Controller.		
RF? reg	0x03	Reads 32-bit floating point value from register reg and reg+1		
RR[?] reg, num	0x04	Read Input Register Command. Reads one or multiple Modbus input registers starting with register <i>reg</i> . Number of registers to be read is <i>num</i> . Values for <i>reg</i> are 0 to 32767. Values for <i>num</i> are 1 to 64. Responses are returned as 16-bit decimal or HEX values separated by commas.		
RE[?]	0x07	Read Exception Command. Reads the exception value from the modbus device.		
WC reg, boolean	0x05	Write Coil Command. Writes a boolean (on/off) value to a single Modbus device register, <i>reg</i> . Values for reg are 0 to 32767. Values for <i>boolean</i> are 0/Off or 1/On.		
W reg, w	0x06	Write Register Command. Writes a 16-bit value, w to a single Modbus device register, reg. Values for reg are 0 to 32767. Values for w are 0 to 65535.		
WB reg, num, w(0)w(n) 0x10		Write Block Command. Writes multiple 16-bit words, $w(i)$ to multiple registers. Starting register, reg Number, num specifies how many words are to be written. Values for reg are 0 to 32767. Values for num are 1 to 64. Values for w are 0 to 65535.		
WF reg, n	0x16	Writes a 32-bit floating point value to register reg and reg+1		
L[?] w	0x08	Loopback Command. Writes a 16-bit word, w, out to a Modbus device and returns a single response word to the GPIB bus. Value for w is 0 to 65535.		
D time	-	Timeout Command. Sets timeout value of Modbus response message in milliseconds. Timeout is the total time for the message to be received by the interface. Value for <i>time</i> is 1 to 65,535 milliseconds. Default is 100.		
D?		Queries the current timeout setting.		
E?	-	Read Error Command. Reads and clears the Modbus Error Register and bit 6 in the Event Status Register. Returns a error code whose value is 0 to 255. Current error values are:		
		0 No errors present 1 Exception Code 1 - Illegal command 2 Exception Code 2 - Illegal address 3 Exception Code 3 - Illegal data value 100 CRC Error 101 Timeout Error indicates no characters received in response message. 2nn Partial or corrupted message received. nn is the number of received bytes.		

Notes: Integer and register values from 0 to 65,535. Floating Point per IEEE-754.

The [?] is an optional symbol for programs like ICS's GPIBkybd that can auto detect queries.

IEEE 488 Bus Interface

The 4819A's 488 Bus Interface meets IEEE STD 488.1-1987 and has the following capabilities as a GPIB-to-Serial converter:

SH1, AH1, T5, L3, SR1, PP1, DC1 RL0, DT0, C0 and E1/E2 drivers

Bus drivers incorporate power up/down protection to prevent glitching the bus during power turn-on.

Address Capability

Primary addresses 0-30. Address set by GPIB bus command. Address displayed on LED indicators at power turn-on.

SRQ Generation

SRQs are generated per the IEEE-488.2 specification when the unit is not addressed to talk and an enabled bit in the ESR, Questionable or Conditional register becomes set. ESR bits are:

Modbus Error Register set

Serial Buffer full

Command error

Serial error

Execution error

Query error

Power on

Buffers

GPIB Input 2 Kbytes GPIB Input 1 Kbytes Serial Input/Output 256 bytes

488.2 Common Commands

*CLS, *ESE, *ESE?, *ESR?, *IDN?, *OPC, *OPC?, *RST, *SAV, *SRE, *SRE?, *STB, *TST?, AND *WAI.

4819A 4.50 Status O LEDs O LEDs O LEDs O LEDs O O.300 dia mounting holes (4 plcs) 0.300 dia mounting pads Mounting Blocks (2 plcs)

Serial Interface

Serial signals conform to EIA Specifications for RS-232 signals. J2 is a DTE type interface with DTR, CTR and RTS signals pulled to +V. J3 is a DCE type interface with DCD and DSR signals pulled to +V.

Signals Txd, Rxd, Gnd
Baud Rates: 300 to 57.6 Kbaud
Data Bits 7 or 8 bits

Parity Odd, even or none

Stop Bits 1 or 2

Pin#	Extern J2 (DE- Signal	-9S	Internal J3 (DE-9S) Signals	
1 2 3 4 5 6 7 8	DCD RxD TxD DTR Gnd DSR RTS CTS	open ← → ←+V open ←+V ←+V	DCD TxD RxD DTR Gnd DSR	+V → ← open +V →
9	no com	nection	no connection	

Notes Internal TxD and RxD signals can be swapped by on card jumpers.

 $\Gamma = \text{jumper}$

SCPI Commands

The 4819A conforms to the SCPI 1994.0 Specification and uses SCPI commands to set its configuration:

GPIB Bus Address Baud rate select 7/8 data bits

1/2 stop bits

Odd/even/none parity

User IDN Message Modbus timeout

> 4819A Outline

Dimensions

Indicators

Six on board LEDs show selftest diagnostics,

GPIB address and status.

PWR - On when power applied

RDY - On when Selftest passed

MTA - On when talk address recognized MLA - On when listen address recognized

SRQ - On when SRQ generated

ERR - On when ESR register bit set

Physical

Size, LxWxH

101.6 x 114.3 x 17.9 mm (4.0 x 4.5 x 0.7 inches)

Connectors

GPIB: 24-pin IEEE-488 connector

with metric lock studs.

Ext. Serial: 9-pin DE shell male con

nector with 4-40 lock studs.

9-pin DE shell female

connector with 4-40 lock

studs.

Construction

Int.Serial:

Four layer fire-resistant PCB. Connector shells are connected to chassis ground.

Temperature

Operation -10° C to $+70^{\circ}$ C Storage -40° C to $+85^{\circ}$ C

Humidity

0-90% RH without condensation

Power $+5 \pm 0.2$ Vdc or

5.5 to 15 unreg Vdc 500 mA (typ.)

Included Accessories

Instruction Manual

Configuration Disk with sample programs

ORDERING INFORMATION

Part Number

GPIB - Serial Interface Board (includes Manual and Configuration Disk)

4819A